

TXT Bref

Stato dei lavori

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IED E IL PROCESSO DI SIVIGLIA- 21 giugno 2022 – ISPRA Roma

Dove siamo arrivati...

Subject	Code	Document Type	Date	Status
Substances Used in the Production of Wood and Wood Products Preservation with Chemicals	STS	BREF BATC (12.2020)		Published
Tanning of Hides and Skins	TAN	BREF BATC (12.2020)		Published
Textiles Industry	TXT	BREF (07.2003)	ED (03.2022) MR (06.2018)	Final Draft
Wood-based Panels Production	WBP	BREF BATC (11.2015)		Published
Common Waste Gas Management and Treatment Systems in the Chemical Sector	WGC		ED (03.2022) MR (09.2017 and 03.2018)	Final Draft

COMMENTS

Post Title	Attachments	Replies	Date	Author
AT comments to pre-final draft	1	0	Nov 5, 2021 at 5:32 PM	Gertraud Moser
EIPPCB assessment of comments on pre-final draft	1	0	Mar 10, 2022 at 4:41 PM	Jorge Gomez Benavides
EURATEX additional information on BAT 18	1	0	Jan 21, 2022 at 10:50 AM	Mauro Scaila
EURATEX additional information on BAT 37 [236, EURATEX, 2021]	1	0	Nov 5, 2021 at 12:13 PM	Mauro Scaila
SE Appendix Table 3-3 page 206	1	0	Nov 5, 2021 at 12:29 PM	Terese Niklasson
SE Comments on Pre-Final Draft	1	0	Nov 5, 2021 at 12:28 PM	Terese Niklasson
Template for comments to Pre-final draft	1	0	Oct 5, 2021 at 3:56 PM	Joze Roth

FINAL DRAFT marzo 2022
Starting 2003

Folder Name	Folders	Posts	Last Post
01 Pre-Final draft	0	2	TXT_Pre_final_draft - v1 Oct 14, 2021 at 10:06 AM - Joze Roth
02 TWG feedback on pre-final draft	0	7	EIPPCB assessment of comments on pre- Mar 10, 2022 at 4:41 PM - Jorge Gomez Benavides
03 Final Draft	0	1	TXT_Final_draft Mar 10, 2022 at 4:40 PM - Jorge Gomez Benavides

SPLIT VIEW

The updated split view assessment, could be found in the following BATIS folder: BATIS > Forum > Textiles Industry > 02 First TXT BREF review 2017- > 06 Split views > 03 Split view assessment.

Da che punto siamo partiti

KoM: June 2018

Data collection from mid-February
to end of-April 2019

First draft of the revised TXT BREF :
December 2019

D2
Revised draft BAT conclusions for
the textiles industry (March 2021)



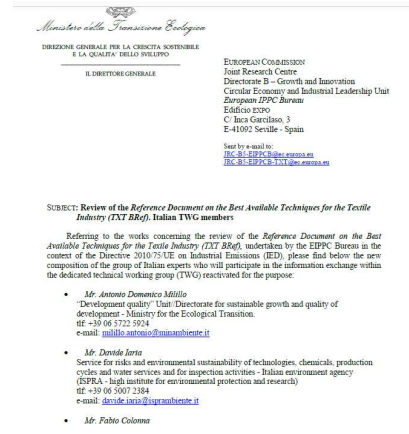
APRILE 2021: DEFINIZIONE TWG
MITE
ISPRA
ARPA LOMBARDIA (1)
1 ARPA TOSCANA (1)
SUPPORTING EXPERTS (2)

Raccolta commenti
Riunioni preliminari



FINAL MEETING
7 giornate
dal 25 maggio a 11 giugno 2021

NOTA MITE del 20-04.2021



- CALENDARIO FM**
- Tuesday, 25 May 2021
 - Thursday, 27 May 2021
 - Tuesday, 01 June 2021
 - Friday, 04 June 2021
 - Monday, 07 June 2021
 - Wednesday, 09 June 2021
 - Friday, 11 June 2021

Campo di applicazione (punto 6.2)

RICADONO ATTIVITA' ELENcate SE ASSOCIATE:

The following activities **when they are directly associated** with activities point 6.2 :

- o COATING
- o DRY CLEANING;
- o FABRIC PRODUCTION
- o FINISHING
- o LAMINATION
- o PRINTING
- o SINGEING
- o WOOL CARBONISING
- o WOOL FULLING
- o YARN PRODUCTION SPINNING OF FIBRES (other than man-made fibres);
- o WASHING OR RINSING ASSOCIATED WITH DYEING, PRINTING OR FINISHING.

SCARICHI CONNESSI

The combined treatment of wastewater from different origins, provided that the main pollutant load originates from activities covered by these BAT conclusions and that the wastewater treatment is not covered by Directive 91/271/EEC.

6.2 PRETRATTAMENTI
Lavaggio, candeggio,
mercerizzazione
> 10 t /g

6.2 TINTURA
> 10 t/g

6.11 IMPIANTI CONSORTILI

IMPIANTI DI COMBUSTIONE «DIRETTI» (monitoring)

On-site combustion plants which that are directly associated with the activities covered by these BAT conclusions, provided that the gaseous products are put into direct contact with the textile fibres or textiles (such as direct heating, drying, heat-setting) or when radiant and/or conductive heat is transferred through a solid wall (indirect heating) without using an intermediary heat transfer fluid

Considerazioni generali /BAT generali

BAT AEL riferiti a media giornaliera
(scarichi idrici continui)

Autocampionatore

INDICATIVE (not associated) LEVELS
per consumi specifici

Criteri per calcolo
Suddivisione in fasi (acqua)

Efficienza energetica
Piani e audit annuali

EMS

APPLICABILITA'
Livello di dettaglio in relazione
alla dimensione e alla
complessità

INVENTARIO
INPUT OUTPUT RISORSE

Identificazione degli streams
«impattanti»

INVENTARIO
MATERIALI E SOSTANZE CHIMICHE

CMS: valutazione sostituzione
sostanze pericolose

OTNOC Monitoraggio transitori

Identificazione potenziali emettitori

Emissioni in acqua (AEL s)

SEPARAZIONE DEI FLUSSI

SCARICHI DIRETTI

SCARICHI INDIRETTI
Stessi AEL s

Table 5.3: BAT-associated emission levels (BAT-AELs) for direct discharges to a receiving water body

Substance/Parameter	Activities / processes	BAT-AEL ⁽¹⁾ (mg/l)	
Adsorbable organically bound halogens (AOX) ⁽²⁾	All activities / processes	0.1–0.4 ⁽³⁾	
Chemical oxygen demand (COD) ⁽⁴⁾		40–100 ⁽⁵⁾ ⁽⁶⁾	
Hydrocarbon oil index (HOI) ⁽²⁾		1–7	
Metals / metalloids	Antimony (Sb)	Pre-treatment and/or dyeing of polyester textile materials	0.1–0.2 ⁽⁷⁾
		Finishing with flame retardants using antimony trioxide	
	Chromium (Cr)	Dyeing with chromium mordant or chromium-containing dyes (e.g. metal-complex dyes)	0.01–0.1 ⁽⁸⁾
		Copper (Cu)	
	Nickel (Ni)	Printing with dyes	0.01–0.1 ⁽⁹⁾
	Zinc (Zn) ⁽²⁾	All activities / processes	0.04–0.5 ⁽¹⁰⁾
Sulphide, easily released (S ²⁻)	Dyeing with sulphur dyes	< 1	
Total nitrogen (TN)	All activities / processes	5–15 ⁽¹¹⁾	
Total organic carbon (TOC) ⁽⁴⁾		13–30 ⁽⁶⁾ ⁽¹²⁾	
Total phosphorus (TP)		0.4–2	
Total suspended solids (TSS)		5–30	

(1) The averaging periods are defined in the general considerations.

BAT 19. In order to reduce emissions to water, BAT is to pretreat (separately collected) waste water streams and pastes (e.g. printing and coating) containing high loads of pollutants that cannot be treated adequately by biological treatment.

Metals / metalloids	Activities / processes	BAT-AEL ⁽¹⁾ (mg/l)	
Metals / metalloids	Antimony (Sb)	Pre-treatment and/or dyeing of polyester textile materials	0.1–0.2 ⁽⁷⁾
		Finishing with flame retardants using antimony trioxide	
	Chromium (Cr)	Dyeing with chromium mordant or chromium-containing dyes (e.g. metal-complex dyes)	0.01–0.1 ⁽⁸⁾
	Copper (Cu)	Dyeing	0.03–0.4
	Nickel (Ni)	Printing with dyes	0.01–0.1 ⁽⁹⁾
Zinc (Zn) ⁽²⁾	All processes	0.04–0.5 ⁽⁸⁾	
Sulphide, easily released (S ²⁻)	Dyeing with sulphur dyes	< 1	

(1) The averaging periods are defined in the general considerations.
 (2) The BAT-AELs may not apply if the downstream waste water treatment plant is designed and equipped appropriately to abate the pollutants concerned, provided this does not lead to a higher level of pollution in the environment.
 (3) The BAT-AELs only apply when the substance/parameter concerned is identified as relevant in the waste water stream based on the inventory of inputs and outputs mentioned in BAT 2.
 (4) The higher end of the BAT-AEL range may be higher and up to 0.8 mg/l when dyeing polyester and/or modacrylic fibres.
 (5) The higher end of the BAT-AEL range may be higher and up to 1.2 mg/l when dyeing polyester and/or modacrylic fibres.
 (6) The higher end of the BAT-AEL range may be higher and up to 0.3 mg/l when polyamide, wool or silk fibres are dyed using metal-complex dyes.
 (7) The higher end of the BAT-AEL range may be higher and up to 0.2 mg/l when dyeing or printing with nickel-containing reactive dyes or pigments.
 (8) The higher end of the BAT-AEL range may be higher and up to 0.8 mg/l when treating viscose fibres or when dyeing using zinc-containing cationic dyes.

Emissioni in atmosfera (AELs)

Formaldeide e COV

Chapter 5

Table 5.5: BAT-associated emission levels (BAT-AELs) for channelled emissions of organic compounds and formaldehyde to air

Substance/Parameter	Activities / Processes (including associated thermal treatments)	BAT-AEL (Average over the sampling period) (mg/Nm ³)
Formaldeide	Coating ⁽¹⁾	1-5 ⁽²⁾ ⁽³⁾
	Flame lamination	
	Printing ⁽¹⁾	
	Singeing	
	Finishing ⁽¹⁾	
TVOC	Coating	3-40 ⁽²⁾ ⁽⁴⁾ ⁽⁵⁾
	Dyeing	
	Finishing	
	Lamination	
	Printing	
	Singeing	
	Thermofixation or heat-setting	

⁽¹⁾ The BAT-AEL only applies when formaldehyde is identified as relevant in the waste gas stream based on the inventory of inputs and outputs mentioned in BAT 2.

⁽²⁾ For activities listed under points 3 and 9, Part 1 of Annex VII to the IED, the BAT-AEL ranges only apply to the extent that they lead to lower emission levels than the emission limit values in Parts 2 and 4 of Annex VII to the IED.

⁽³⁾ For finishing processes with easy-care agents, water-/oil-/soil-repellents and/or flame retardants, the higher end of the BAT-AEL range may be higher and up to 10 mg/Nm³.

⁽⁴⁾ The lower end of the BAT-AEL range is typically achieved when using thermal oxidation.

⁽⁵⁾ The BAT-AEL does not apply when the TVOC mass flow is below 200 g/h for emission point(s) where:

- abatement techniques are not used, and
- no CMR substances are identified as relevant in the waste gas stream based on the inventory of inputs and outputs mentioned in BAT 2.

AMMONIACA

POLVERI

CAMPIONAMENTI PERIODICI

6: BAT-associated emission level (BAT-AEL) for channelled dust emissions to air from singeing and thermal treatments, excluding thermofixation and heat-setting

Substance/Parameter	BAT-AEL (Average over the sampling period) (mg/Nm ³)
Dust	< 2-10 ⁽¹⁾

⁽¹⁾ The BAT-AEL does not apply when the dust mass flow is below 50 g/h for emission point(s) where:

- abatement techniques are not used, and
- no CMR substances are identified as relevant in the waste gas stream based on the inventory of inputs and outputs mentioned in BAT 2.

7: BAT-associated emission level (BAT-AEL) for channelled ammonia emissions to air from coating, printing and finishing, including thermal treatments associated with these processes

Substance/Parameter	BAT-AEL ⁽¹⁾ (Average over the sampling period) (mg/Nm ³)
NH ₃	3-10 ⁽²⁾

⁽¹⁾ The BAT-AEL only applies when NH₃ is identified as relevant in the waste gas stream based on the inventory of inputs and outputs mentioned in BAT 2.

⁽²⁾ The higher end of the BAT-AEL range may be higher and up to 20 mg/Nm³ when ammonium sulphamate is used as a flame retardant or ammonia is used for curing (see BAT 50).

Split views

2 IT Split views inserite nel FD

MONITORAGGIO POLVERI solo se pertinente

BAT 9. BAT is to monitor channelled emissions to air with at least the frequency given below

Dust	EN 13284-1	Singeing	Once every year ⁽²⁾	BAT 27
		Combustion		
		Thermal treatments associated with pre-treatment, dyeing, printing and finishing		

Add footnote (4) for the parameter dust.

The monitoring only applies when the substance concerned is identified as relevant in the waste gas stream based on the inventory of inputs and outputs mentioned in BAT 2.

TINTURA LANA: USO DI COLORANTI REATTIVI solo se possibile

BAT 42. In order to reduce emissions to water from the dyeing of wool, BAT is to use one of the techniques given below in the following order of priority.

Technique	Description	Applicability
a. Optimised reactive dyeing	Wool dyeing is carried out with reactive dyes.	Generally applicable.
	Dyeing is carried out with metal-complex dyes under	

Change:

The applicability of technique (a) could reflect that it may be restricted by product specifications (e.g. colour fastness and shade).

Esempio di Dissenting View
(asciugatura no trattamento termico)

Thermal treatment of textile materials includes thermofixation, heat-setting or a process step (e.g. **drying**, curing) of the activities covered by these BAT conclusions (e.g. coating, dyeing, pre-treatment, finishing, printing, lamination

CAPITOLO 7

Degree of consensus reached during the information exchange

15 split views were expressed which fulfil the conditions set out in Section 4.6.2.3.2 of Commission Implementing Decision 2012/119/EU.

BAT ID	Substance	Parameter	Value	Unit	Consensus	Comments
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views
BAT 11	Ammonia	Ammonia	10	mg/m ³	15	15 split views

DISSENTING VIEW:
IT raised a dissenting view on the definition of thermal treatment not specifying the conditions of drying.



Grazie

www.isprambiente.gov.it/it

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